

MATERIAL SAFETY DATA SHEET

SECTION I -- IDENTIFICATION	
SUPPLIER NAME: VANGUARD STEEL LTD.	PRODUCT TYPE: FLUX CORED WIRE FOR CARBON STEEL
ADDRESS: 2160 MEADOWPINE BLVD., MISSISSAUGA ONTARIO CANADA	TRADE NAME: BONARC E71T-GS
TELEPHONE NUMBER: 905-821-1100	SIZE: ALL SIZES
DATE PREPARED: MARCH 1, 2015	CLASSIFICATION AWS E71T-GS

SECTION II -- HAZARDOUS MATERIALS			
COVERING AND FLUX INGREDIENTS	WT. %	TLV mg/m3	SUPPLEMENTAL INFORMATION
SILICONE OXIDE	0.60	10	(*) NOT LISTED NUISANCE VALUE MAXIMUM 10 mg/m3
ALUMINUM OXIDE	4.10	10 (*)	
BARIUM OXIDE	1.00		
CARBON OXIDE	0.50		
CALCIUM OXIDE	1.5		
FLUORINE OXIDE	1.30		
IRON OXIDE	1.90	10	
MAGNESIUM OXIDE	1.50	10	
MANGANSE	0.40	5	
OTHERS	WT. %	TLV mg/m3	
LOW CARBON STEEL STRIP	87.20	10 (*)	

SECTION III -- FIRE AND EXPLOSION HAZARD DATA
NON-FLAMMABLE: WELDING ARC AND SPARKS CAN IGNITE COMBUSTABLES AND FLAMMABLE PRODUCTS SEE Z49.1 REFERENCED IN SECTION VI

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SECTION IV – HEALTH HAZARD DATA	
THRESHOLD LIMIT VALUE:	MAXIMUM FUME EXPOSURE 5.0mg/m3
EFFECT OF OVEREXPOSURE:	WELDING FUME MAY RESULT IN DISCOMFORT SUCH AS DIZZINESS, NAUSEA OR IRRITATION OF NOSE, THROAT OR EYES. ARC RAYS CAN INURE EYES AND BURN SKIN, ELECTRIC SHOCK CAN KILL
EMERGENCY AND FIRST AID PROCEDURES:	CALL FOR MEDICAL AID. IF BREATHING IS DIFFICULT GIVE OXYGEN. IN ALL CASES CALL A PHYSICIAN.

SECTION V – REACTIVITY DATA			
STABILITY	UNSTABLE		CONDITIONS TO AVOID
	STABLE	•	NOT NECESSARY
INCOMPATIBILITY (MATERIALS TO AVOID): NOT NECESSARY			
HAZARDOUS DECOMPOSITION PRODUCTS: WELDING FUMES AND GASES CANNOT BE CLASSIFIED SIMPLY THE COMPOSITION AND QUANTITY OF BOTH ARE DEPENDANT ON THE METAL BEING WELDING. THE PROCESS, ELECTRODES USED AND PROCEDURE			
HAZARDOUS POLYMERIZATION	MAY OCCUR		CONDITIONS TO AVOID
	WILL NOT OCCUR	•	NOT NECESSARY

SECTION VI– SPILL OR LEAK PROCEDURES	
STEPS TO BE TAKEN IN CASE MATERIALS ARE RELEASED OR SPILLED:	NOT NECESSARY
WASTE DISPOSAL METHOD:	USE SCRAP DISPOSAL IN AN ENVIROMENTALLY ACCEPTABLE MANNER, ACCORDING TO LOCAL REGULATIONS UNLESS OTHERWISE NOTED.

SECTION VII– SPECIAL PROTECTION INFORMATION	
RESPIRATORY PROTECTION: USE RESPIRABLE FUME REPIRATOR WHEN WELDING IN CONFIDED SPACE	
USE ENOUGH VENTILATION:	EXHAUST AT THE ARC, OR BOTH, TO KEEP FUMES AND GASES AWAY FROM YOUR BREATHING ZONE AND THE GENERAL AREA
PROTECTIVE GLOVES: YES WHEN WELDING	EYE PROTECTION: SHIELD NECESSARY WHEN WELDING
OTHER PROTECTIVE EQUIPMENT: MAY INCLUDE ARM PROTECTORS, APRONS, SHOULDER PROTECTION, HATS, AND DARK SUBSTANTIAL CLOTHING. DO NOT ALLOW LIVE ELECTRODES TO CONTACT SKIN.	

SECTION VIII– SPECIAL PRECAUTIONS	
PRECAUTIONS TO BE TAKEN IN HAULING AND STORING:	KEEP DRY
OTHER PRECAUTIONS: READ AND UNDERSTAND THE MANUFACTURER'S INSTRUCTIONS AND THE PRECAUTIONARY LABEL ON TH PRODUCTS	